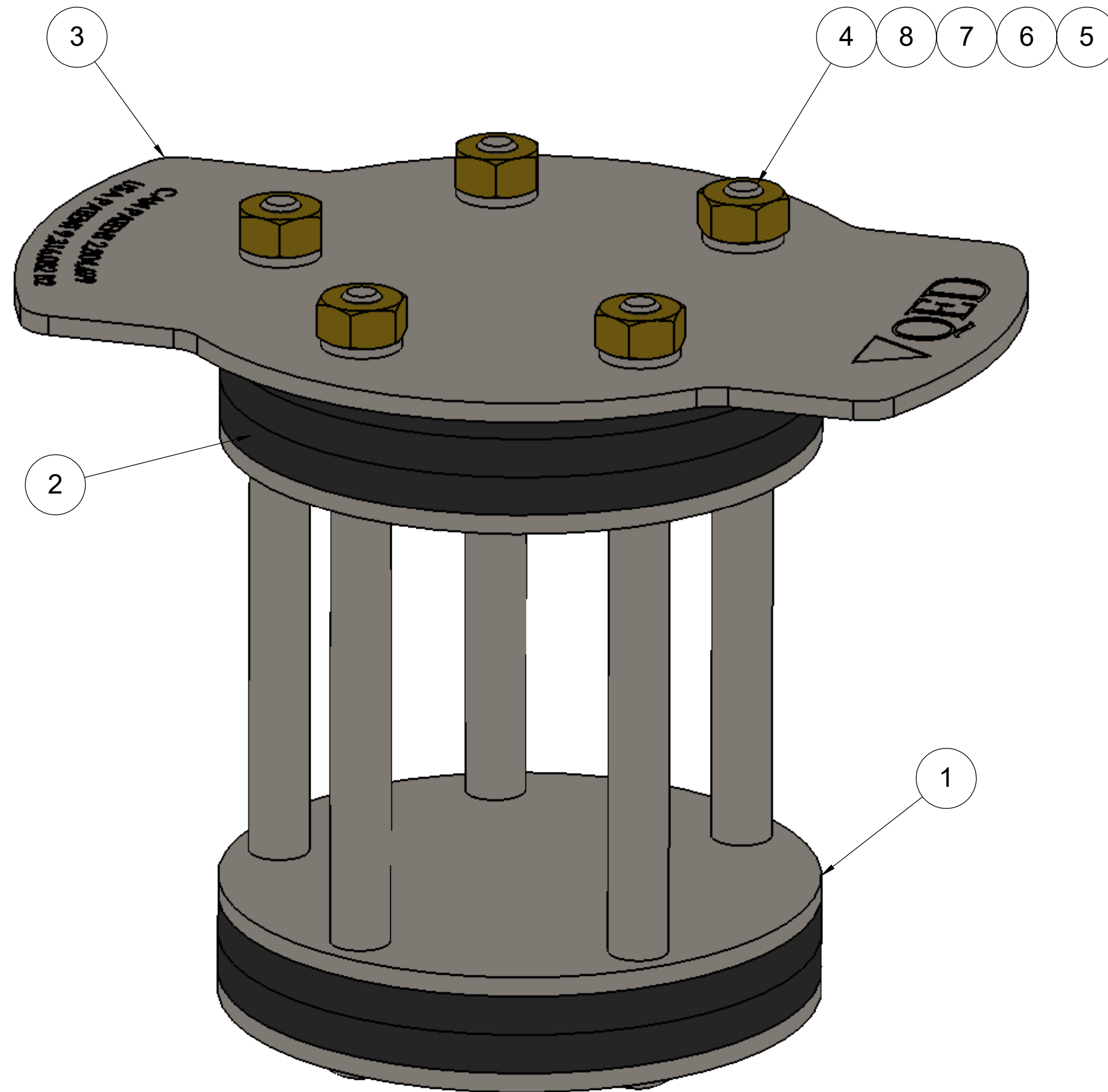


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REVISIONS


REV.	DESCRIPTION	ECO #	DRAWN BY	CHECKED BY	DATE
-	INITIAL RELEASE	4050	TR	MTM	2/15/2018



NOTES:

1. TIGHTEN THE HEX NUTS DOWN JUST ENOUGH SO THE PLATES AND GASKETS DO NOT MOVE.
2. RETAINING WASHER IS PLACED BETWEEN THE BOTTOM PLATE AND THE LOWEST RUBBER GASKET.

ITEM	PART #	DESCRIPTION	Default
1	400-1-CP	CLAMP PLATE	3
2	400-1-GA	RUBBER GASKET	5
3	400-1-TP	TOP PLATE	1
4	CB25	Carriage Bolt	5
5	RW25	Retaining Washer	5
6	S25	Spacer	5
7	W25	Narrow Flat Washer 1/4	5
8	N25	Hex Nut 1/4-20 Brass	5

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND INCLUDE PLATING REMOVE ALL BURRS	DRAWN BY <b>TR</b>	DATE <b>02-15-18</b>	 2355 BISHOP CIRCLE W, DEXTER, MI. 48130
	CHECKED BY <b>MTM</b>	DATE <b>4/4/18</b>	
TOLERANCES XX +/- .01 FRACT +/- 1/64 XXX +/- .005 ANGLES +/- 1/2 OTHER TOLERANCES AS SPECIFIED	APPROVED BY -	DATE -	TITLE <b>4" SS WELL SEAL, NO PORTS</b>
	NEXT ASSY -	MATERIAL -	DWG. NO. 400-1-wca
USED ON -	FINISH -	SCALE 1:1	REV. - SHEET 1 OF 1