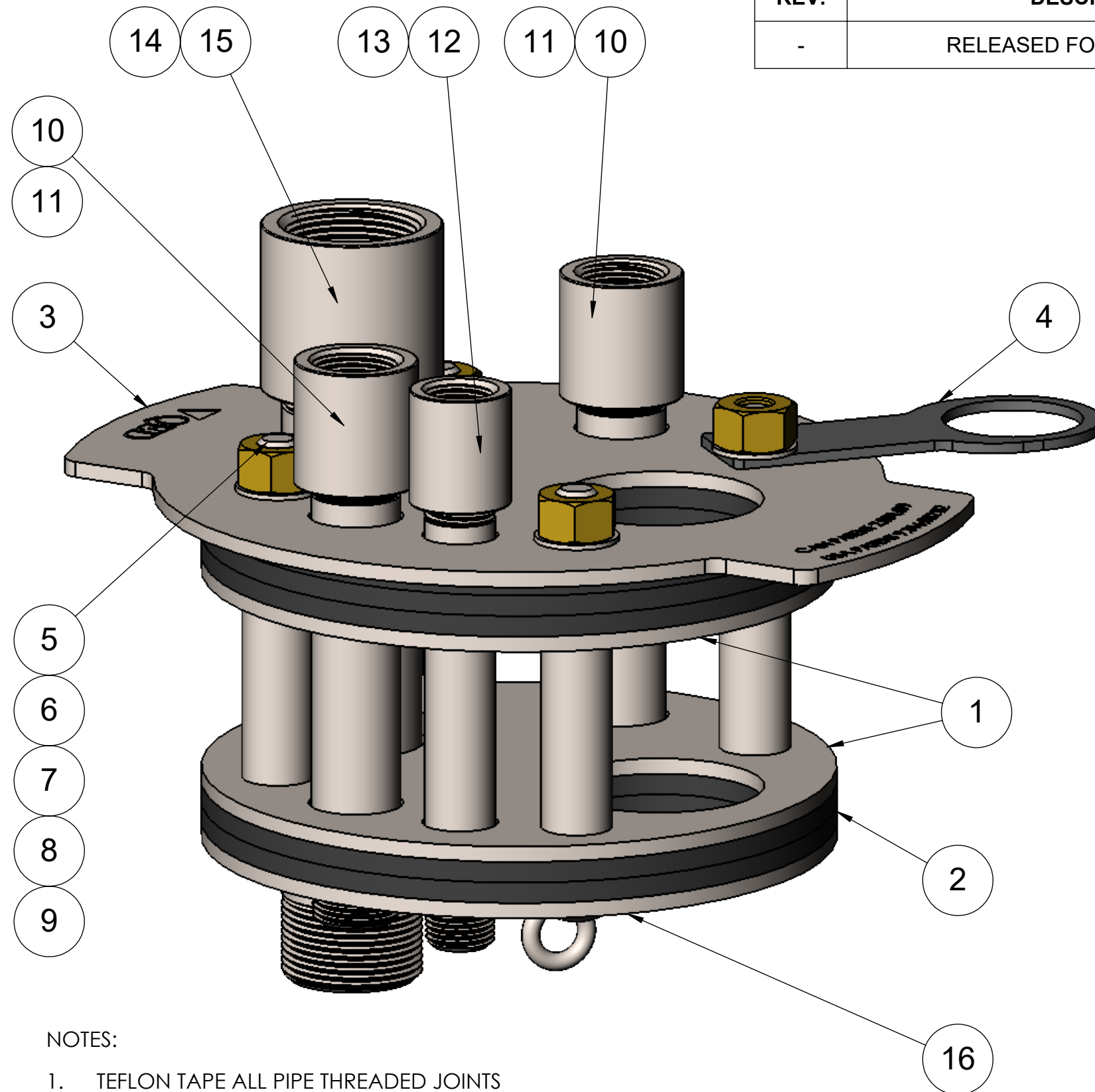


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REVISIONS


REV.	DESCRIPTION	ECO #	DRAWN BY	CHECKED BY	DATE
-	RELEASED FOR PRODUCTION	3952	TR	-	8/17/2017



ITEM	PART #	DESCRIPTION	QTY.
1	825-8-CP	825-8-cp Well Seal Clamp plate	2
2	825-8-GA	825-8-GA rev1 8in well seal gasket	5
3	825-8-TP	825-8-TP Well Seal Top Plate	1
4	41406	BRACKET, FILTER/REG.	1
5	CB50	Carriage Bolt	4
6	RW50	Retaining Washer	4
7	S50	Spacer	4
8	W50	Flat Washer 1/2	4
9	N50	Hex Nut 1/2-13 Brass	4
10	COUP-SS-75	3/4in NPT Coupling	2
11	P-SS40-75-TBE	3/4in NPT-M Port	2
12	COUP-SS-50	150 LBS 304 SS 1/2" COUPLING	1
13	P-SS40-50-TBE	1/2in NPT-M Port	1
14	P-SS40-125-TBE	SCH 40 304 SS 1-1/4" X 6" NIPPLE	1
15	COUP-SS-125	1-1/4in NPT Coupling	1
16	41414	CLAMP PLATE AND SUSPENSION HOOK WELD	1

NOTES:

1. TEFLON TAPE ALL PIPE THREADED JOINTS
2. TIGHTEN THE HEX NUTS DOWN JUST ENOUGH SO THE NIPPLES DO NOT MOVE.
3. RETAINING WASHER IS PLACED BETWEEN THE BOTTOM PLATE AND THE LOWEST RUBBER GASKET.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND INCLUDE PLATING REMOVE ALL BURRS	DRAWN BY	DATE		
	TR	08-17-17		
TOLERANCES XX +/- .01 FRACT +/- 1/64 XXX +/- .005 ANGLES +/- 1/2 OTHER TOLERANCES AS SPECIFIED	CHECKED BY	DATE	2355 BISHOP CIRCLE W, DEXTER, MI. 48130	
	-	-		
	APPROVED BY	DATE	TITLE 8" DR17 AND SCH 80 WELL SEAL BASE WITH 2" GAS PORT	
	-	-		
NEXT ASSY	-	MATERIAL	-	DWG. NO. 825-80-BASE
USED ON	-	FINISH	-	SCALE 1:4 SHEET 1 OF 1 REV. A