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REVISIONS

| REV. | DESCRIPTION | ECO # | DRAWN BY | CHECKED BY | DATE |
|------|-----------------|-------|----------|------------|-----------|
| - | INITIAL RELEASE | 3988 | TR | MTM | 1/15/2018 |

FLUID DISCHARGE

4 5 3 11

AIR SUPPLY

10 2 9

6

1

7

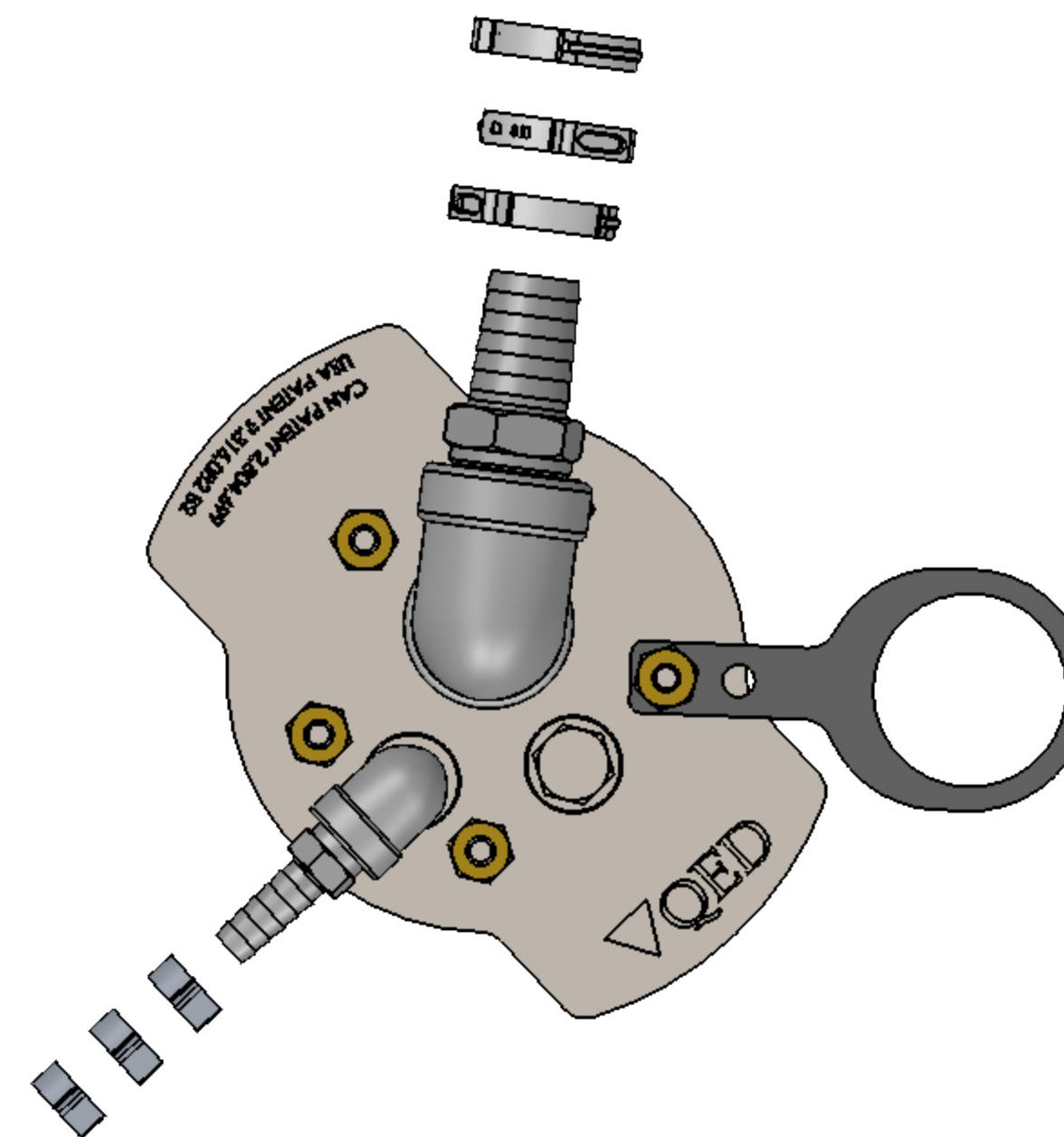
2

9

8

3

11




AS ASSEMBLED

| ITEM | PART # | DESCRIPTION | QTY. |
|------|-------------|--------------------------------------|------|
| 1 | 403-80-BASE | 4" SCH 80 BASE 3-FTGS FOR APS | 1 |
| 2 | 38875 | BARB 3/8" x 1/4" MPT AIR SUPPLY S.S. | 2 |
| 3 | 205699 | BARB 13/16" X 3/4" MPT 316 SS | 2 |
| 4 | 203618 | NIPPLE 3/4 MPT CLOSE 316SS | 1 |
| 5 | 202925 | ELBOW 3/4 304 SS | 1 |
| 6 | PLUG-SS-25 | PLUG, 1/4 NPT SS | 1 |
| 7 | COUP-SS-25 | 1/4" SS FULL COUPLING | 1 |
| 8 | COUP-SS-75 | 3/4in NPT Coupling | 1 |
| 9 | 35209 | CLAMP 13.8-706R (FOR 1/2" TUBING) | 6 |
| 10 | 204981 | STREET ELBOW 1/4 304 SS | 1 |
| 11 | 205863 | CLAMP 1 EAR FOR 1 TUBING | 6 |

NOTE:

1. TEFLON TAPE ALL PIPE THREADED JOINTS.
2. CLAMPS ARE PLACED IN A PLASTIC BAG AND SHIP TOGETHER

| | | | |
|--|--------------------------|-------------------------|---|
| UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND INCLUDE PLATING REMOVE ALL BURRS | DRAWN BY TR | DATE 11-30-17 |  QED Environmental Systems 2355 BISHOP CIRCLE W, DEXTER, MI. 48130 |
| | CHECKED BY MTM | DATE 3/9/18 | |
| TOLERANCES XX +/- .01 FRACT +/- 1/64 XXX +/- .005 ANGLES +/- 1/2 OTHER TOLERANCES AS SPECIFIED | APPROVED BY - | DATE - | TITLE WELL SEAL 3-PORT FOR APS, W/ 1", 1/2" OD BARBS EXH IN |
| | NEXT ASSY - | MATERIAL - | DWG. NO. AP304003 |
| USED ON - | FINISH - | SCALE 1:4 | REV. - SHEET 1 OF 1 |