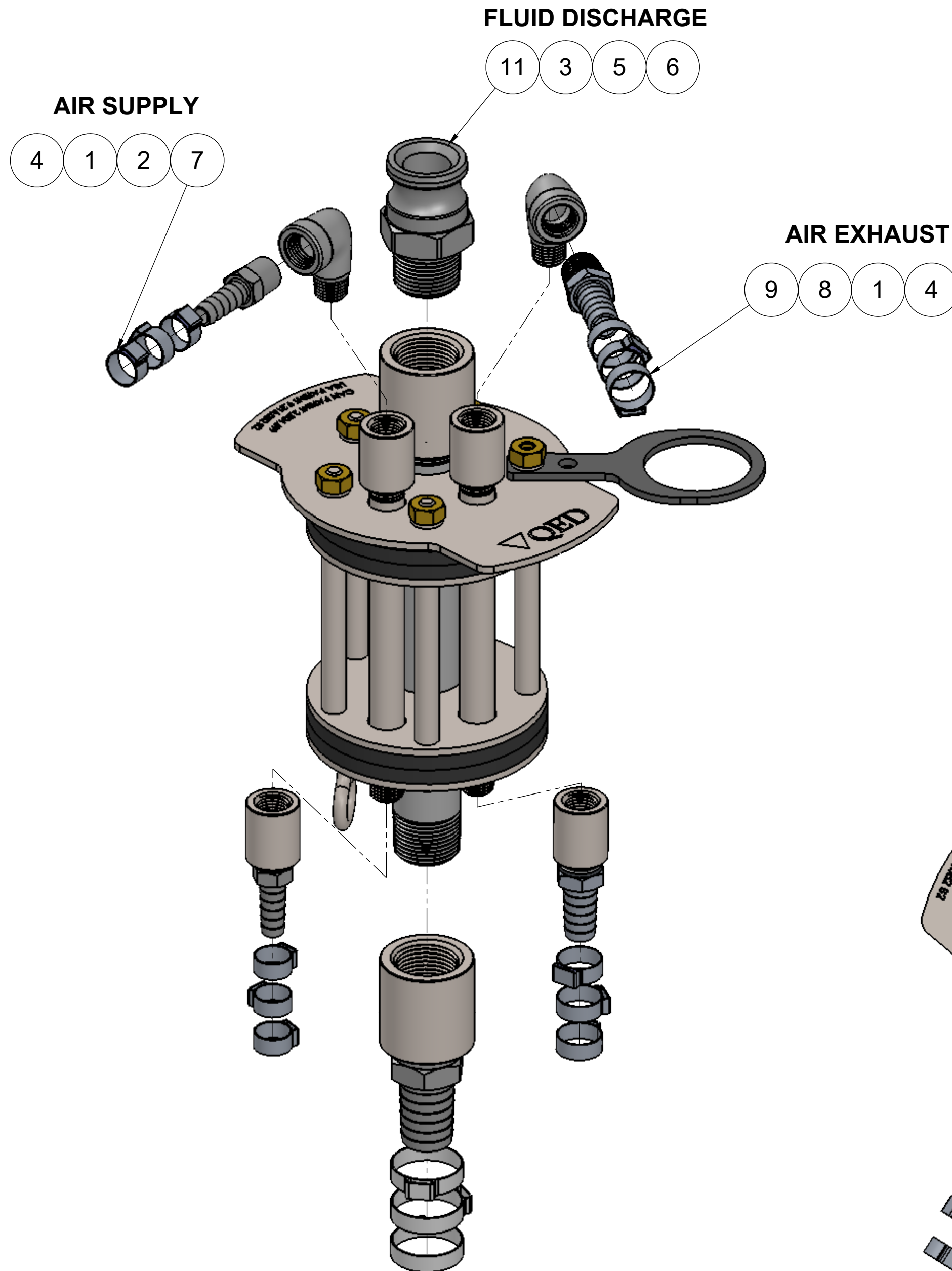


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF Q.E.D. ENVIRONMENTAL ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF Q.E.D. ENVIRONMENTAL IS PROHIBITED.

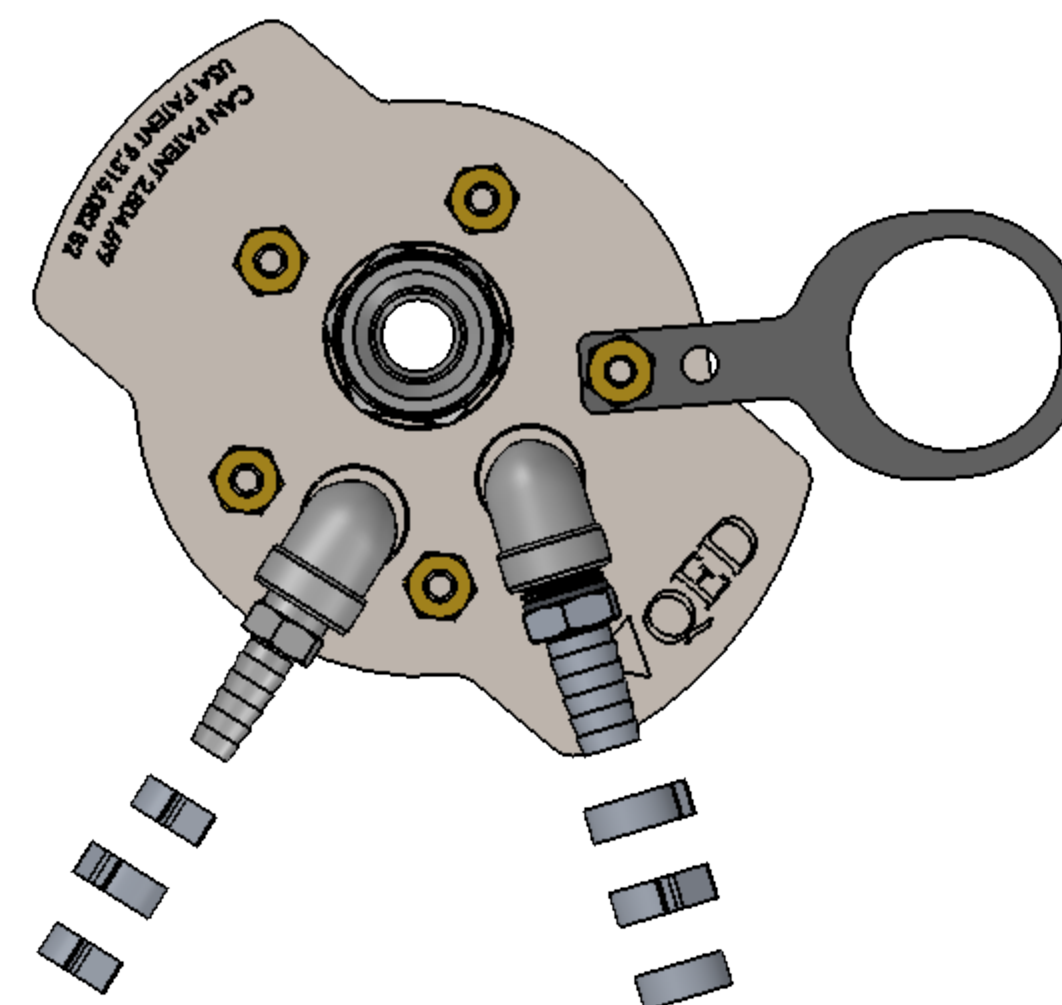
REVISIONS

REV.	DESCRIPTION	ECO #	DRAWN BY	CHECKED BY	DATE
-	INITIAL RELEASE	3988	TR	-	1/17/2018
A	ITEM #11 WAS NYLON CAMSOCKET TYPE, NIPPLE AND ELBOW REMOVED	4241	TR	-	8/15/2018



ITEM	PART #	DESCRIPTION	QTY.
1	204981	STREET ELBOW 1/4 304 SS	2
2	38875	BARB 3/8" x 1/4" MPT AIR SUPPLY S.S.	2
3	COUP-SS-75	3/4in NPT Coupling	1
4	COUP-SS-25	1/4" SS FULL COUPLING	2
5	205699	BARB 13/16" X 3/4" MPT 316 SS	1
6	36165	CLAMP, 1-EAR FOR 1" TUBING	3
7	35209	CLAMP 13.8-706R (FOR 1/2" TUBING)	6
8	205590	BARB 1/2" x 3/8" MPT SS	2
9	38934	CLAMP 17.0-706R (FOR 5/8" TUBING)	6
10	403-80-BASE	4" SCH 80 BASE 3-FTGS FOR APS	1
11	41454	ADAPTER, 3/4" MPT "F" TYPE CAM LOCK SS	1


A



AS ASSEMBLED

NOTE:

1. TEFLON TAPE ALL PIPE THREADED JOINTS.
2. CLAMPS ARE PLACED IN A PLASTIC BAG AND SHIP TOGETHER

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND INCLUDE PLATING REMOVE ALL BURRS	DRAWN BY TR	DATE 01-16-18	 2355 BISHOP CIRCLE W, DEXTER, MI. 48130
	CHECKED BY -	DATE -	
TOLERANCES XX +/- .01 FRACT +/- 1/64 XXX +/- .005 ANGLES +/- 1/2 OTHER TOLERANCES AS SPECIFIED	APPROVED BY -	DATE -	TITLE WELL SEAL, 4" 3-PORT FOR APS, W/3/4 CAML. 1, 1/2, 5/8 OD T. B.
NEXT ASSY -	MATERIAL -	DWG. NO. AP304009	REV. A
USED ON -	FINISH -	SCALE 1:4	SHEET 1 OF 1