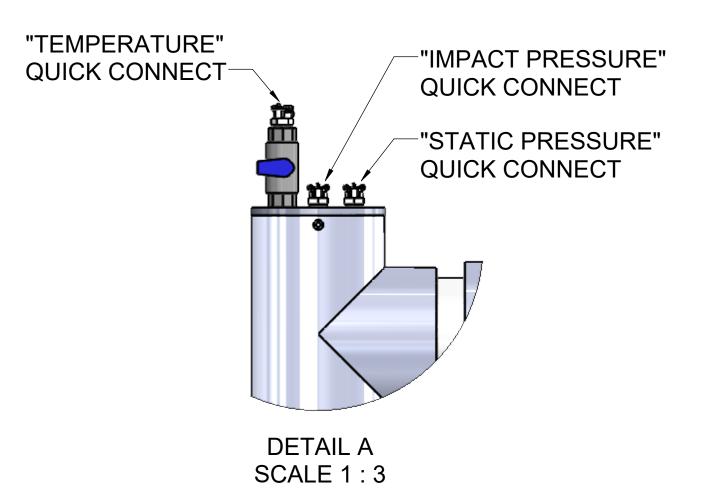
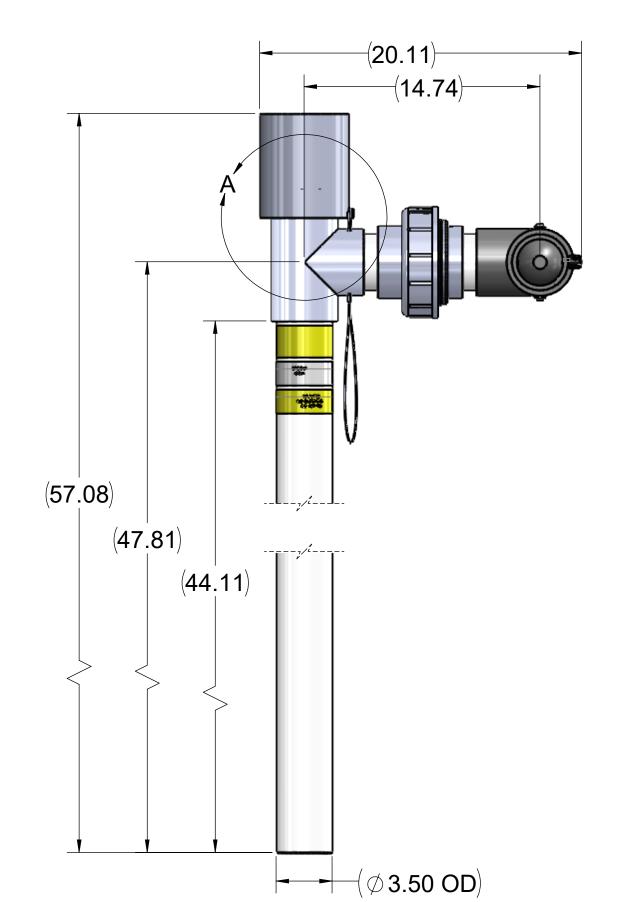
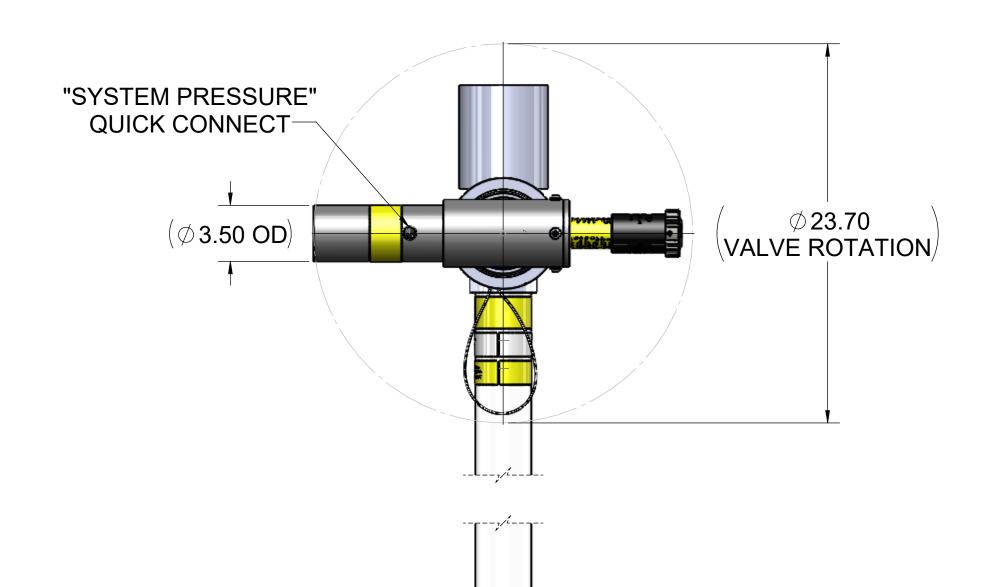
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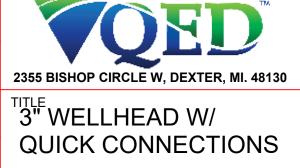




 \bigcirc 37.81 VALVE ROTATION



UNLESS OTHERWISE SPECIFIED:	DRAWN BY	DATE	
DIM & TOL STD 1.0402 & ASME Y14.5-1994 CENTERLINE VARIANCE STD 1.0416 (12/2013) HOLE TOLERANCE STD 1.0417 (12/2013)	DJC	-	
BURR & EDGES STD 1.0420 THREADS STD 1.0425 SURFACE ROUGHNESS STD 1.0470 (12/2013)	CHECKED BY	DATE	
O-RING GROOVE STD 1.0441	-	-	2:
TOLERANCES	APPROVED BY	DATE	TI
XX +/01 FRACT +/- 1/64	_	_	(
XXX +/005 ANGLES +/- 1/2			_
OTHER TOLERANCES			(
AS SPECIFIED			
NEXT ASSY _	MATERIAL -		D
USED ON -	FINISH -		SC



DWG. NO. AF030-P-Q dimensions R
SCALE 1:8 SHEET 1 OF 1